

ABSTRACT

A piece of headgear comprising a headband portion and a bill portion connected to the headband portion, the bill portion having a top side, a bottom side and an edge or brim, the bill portion have a composite construction that includes a shape imparting core section, the core section having a top surface and a bottom surface, a layer of flexible plastic over the top surface of the core section, the plastic layer having a specular gloss appearance.

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